



IWP® Wood Exterior Doors



Contemporary Collection | Estate Collection | Craftsman Collection | Classic Collection | Art Deco Collection
Decorative Grille Doors | Patio Doors | Folding Patio Doors | Transoms

You want lasting luxury and uncommon artistry. You want the best. This applies especially to your home. It should reflect your personality and accomplishments, while also pleasing your eye at every turn. That's why every element needs to be of the highest quality—the kind of remarkable quality and craftsmanship found in the world's finest doors. IWP® Custom Wood exterior doors.



1322 | Jupiter Double Entry Door, Cherry Finish

There are times in this life
when you simply want more.



JELD-WEN artisans offer personalized attention to detail that's reflected in each of our doors.

Our craftspeople know details make all the difference and help a home become beautifully luxurious. So every inch of every door bears witness to their unmatched dedication, and the door's beauty and individuality are sure to catch your eye time after time.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.



Once chosen, the grain and texture is studied to ensure the wood's character will truly shine in the finished doors. Then with precision cutting, hand assembly and hand-matched joinery, our craftspeople ensure the doors are as strong as they are beautiful. Also, by using fine stains, and employing our Permalane™ finishing system, we create enduring masterpieces.

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Beyond fine materials and exacting artistry, what ultimately sets our doors apart is their uniqueness.

A machine simply cannot replicate the distinctive qualities of something fashioned and carved by hand and imagined by you. In fact, with all the wood species, finishes, glass, hardware, custom carving and other options we provide, every IWP® Custom Wood door is a unique, customized vision of what you desire. Just bring us your dreams, and we'll craft them into reality. For we know that the most pleasing kind of craftsmanship is the kind that's especially for you.

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Select door glass in this catalog was photographed with an amber background for visual distinction. All glass is clear decorative glass, not amber.



435 | Walnut Door with Wraparound Sidelites and Transom, Chappo Finish, Q Glass, Brass Caming, All-Panel Door

Individual Artistry

Every IWP Custom Wood exterior door is a beautiful statement of individuality. The designs and options we offer are architecturally inspired to complement any home style. You can also rely on any design you choose to be a model of craftsmanship because each one is handmade from the finest hardwoods.



W24M | Walnut Door, Clear Finish, Stainless Steel Metal Accents, Frosted Glass

Contemporary Collection

Introducing our new Contemporary Collection. These exterior and interior doors are an architecturally authentic choice for homes with modern architecture, while the visual warmth of these designs makes many of them appropriate for traditional homes, as well.

Our artisans exhibit great diligence during every stage of creation, from selecting the finest wood to precision cutting and hand assembly. As proof of reliable artistry, each door is backed by an industry-leading warranty.

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W02M | Alder Door, Dark Cherry Finish,
Stainless Steel Metallic Overlays



W21M | Cherry Door, Clear Finish, Stainless Steel
Metal Accent Clear Glass



W41H | Walnut/Genuine Mahogany/Maple Door, Chappo Finish, Seedy Baroque Glass (also available without glass as W42H)



W04H | African Mahogany Door, Chappo/Gunstock Finish, Gotta Glass



W30M | Genuine Mahogany/African Mahogany Door, Chappo/Gunstock Finish, Stainless Steel Metallic Overlays



W52M | Alder Door, Dark Cherry Finish, Copper Metallic Overlays



W20H | Genuine Mahogany Door, Chappo/Wheat Finish



To see the complete IWP Custom Wood Contemporary Door line, please request brochure #10-91051 at jeld-wen.com/brochure.



Estate Collection

Interior doors are more than simply doors. They can create a style or a mood. Offer privacy or even sanctuary. They are a reflection of your taste and an extension of your decor. And regardless of whether you're looking for wood, molded wood or decorative glass, JELD-WEN offers you the choices that allow you to create a look that is uniquely yours. Open up and discover what's on the other side.

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1202 | Double radius door system, Genuine Mahogany Doors, Dark Cherry Finish, Optional Radius Top and 1 3/4" Round Clavos in Dark Patina



1242 | Handhewn Knotty Alder with optional Dutch Door, Chappo Finish, Clear Bevel IG Glass, Optional Shelf



1202 | Handhewn Clear Alder Door, Antique Gunstock Finish

1101 | Handhewn Clear Alder Sidelites, Antique Gunstock Finish, ND Glass, Patina Caming



Dutch Door
option available



902 | Genuine Mahogany Door,
Dark Cherry Finish



922 | Genuine Mahogany Door,
Chappo Finish



1222 | Wire Brushed Knotty Alder Door,
Wheat Finish, Optional 1 3/4"
Round Clavos in Dark Patina



1223 | Distressed Knotty Alder Door,
Antique Chappo Finish



1204 | Wire Brushed Clear Alder Door
Pebble Grey Mist Finish, Optional
Segment Top, Optional Door Straps
in Dark Patina



1204 | Clear Alder Door, Wheat Finish



1218 | Wire Brushed Clear Alder Door and Sidelites,
White Wash Finish, Clear Bevel IG Glass, True Divided Lites



1221 | Wire Brushed Knotty Alder Door, White Wash Finish,
Optional Speakeasy with Seville Grille in Dark Patina

1101 | Wire Brushed Knotty Alder Sidelites, White Wash Finish,
Clear Bevel IG Glass, Optional Seville Grilles in Dark Patina



1313 | Clear Alder Door, White Wash Finish

1101 | Clear Alder Sidelites, White Wash Finish, Clear Bevel IG Glass, Optional Tuscany Grilles in Dark Patina



1313 | Clear Alder Door, White Wash Finish

1101 | Clear Alder Sidelites, White Wash Finish, NV Glass, Zinc Caming



NV Glass detail



1313 | Wire Brushed Knotty Alder Door, Clear Finish, Optional Segment Top, Optional Rectangular Door Light with Clear IG Glass, Optional Seville Grille in Rust Patina, Optional 1" Round Clavos in Rust Patina, Optional Door Straps in Rust Patina

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.



1321 | Clear Alder Door, Merlot Finish, 1" Diamond Clavos in Dark Patina and 1101 | Clear Alder Sidelites, Merlot Finish, Clear Bevel IG Glass, Optional Bordeaux Grilles in Dark Patina



1321 | Clear Alder Door, Merlot Finish, Optional 1" Diamond Clavos in Dark Patina
1101 | Clear Alder Sidelites, Merlot Finish, Clear Bevel IG Glass, Optional Bordeaux Grilles in Dark Patina



1301 | Clear Alder Door, Cherry Finish, Optional Gothic Top, Optional 1" Diamond Clavos in Dark Patina



1311 | Oak Door, White Wash Finish



1322 | Knotty Alder Door, Antique Chappo Finish, Clear IG Glass, Optional Radius Top, Optional 1" Round Clavos in Dark Patina

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.

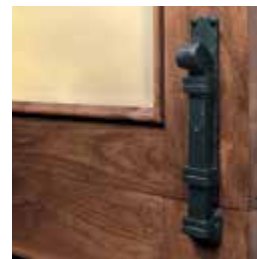
Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.



1322 | Clear Alder Door, Pebble Grey Mist Finish, Optional Speakeasy with Rustic Grille in Dark Patina, 1 3/4" Round Clavos in Dark Patina



1322 | Wire Brushed Clear Alder with optional Dutch Door, Cherry Finish, Optional 1 3/4" Round Clavos in Dark Patina



Dutch Door Latch in Dark Patina



1322 | Wire Brushed Knotty Alder Door, Chappo Finish

1101 | Wire Brushed Alder Sidelites, Chappo Finish, NT Glass, Patina Caming



NT Glass detail

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

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1322 | Distressed Knotty Alder Doors and Antique Chappo Finish, Speakeasies with Rustic Grilles, 1 3/4" Round Clavos, Metal Accents in Dark Patina, Mission Lockset

1101 | Sidelites, Rustic Sidelites Grilles on Exterior, Glue Chip Glass



1208 | Knotty Alder Door, Cherry Finish, Optional 1 3/4" Diamond Clavos in Dark Patina



1308 | Distressed Knotty Alder Door, Antique Cherry Finish, Optional 1 3/4" Round Clavos in Dark Patina, Optional Radius Top



1209 | Radius Top, Distressed Knotty Walnut Door, Clear Finish, Oval Speakeasy with Oval Victorian Grille in Dark Patina



Oval Victorian Grille detail



1212* | Knotty Alder Door, Chappo Finish



1234* | Hand-hewn Knotty Alder Door, Antique Wheat Finish



1350** | Distressed Knotty Alder Door, Antique Chappo Finish, Optional Speakeasy with Rustic Grille in Dark Patina, Optional 1 3/4" Diamond Clavos in Dark Patina



1350** | Wire Brushed Clear Alder Door, Ebony Finish, Optional Segment Top, Optional 1 3/4" Round Clavos in Dark Patina



1355** | Distressed Knotty Alder Door, Antique Cherry Finish, Optional 1 3/4" Round Clavos in Dark Patina

*Flat panels are standard for doors 1212 and 1234.

**Due to the full length plank configuration of doors 1350 and 1355, the doors will not weather-seal well at the top.



1325 | Distressed Knotty Alder Door, Antique Chappo Finish, Optional Speakeasy with Rustic Grille in Dark Patina, Optional Radius Top, Optional 1" Diamond Clavos in Dark Patina



1325 | Wire Brushed Clear Alder Door, Cherry Finish, Optional Segment Top



1303 | Hand-hewn Knotty Alder Door, Antique Wheat Finish, Optional 1" Diamond Clavos in Dark Patina, Optional Door Straps in Dark Patina

1101 | Hand-hewn Knotty Alder Sidelites, Antique Wheat Finish, Clear Bevel IG Glass, Optional Rustic Grilles in Dark Patina



Clear Bevel IG Glass and Rustic Grille detail



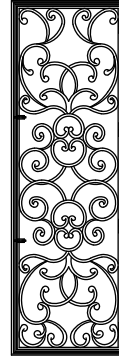
NV Glass detail

1290 | Clear Alder Door, White Wash Finish

1101 | Clear Alder Sidelites, White Wash Finish, NV Glass, Zinc Caming

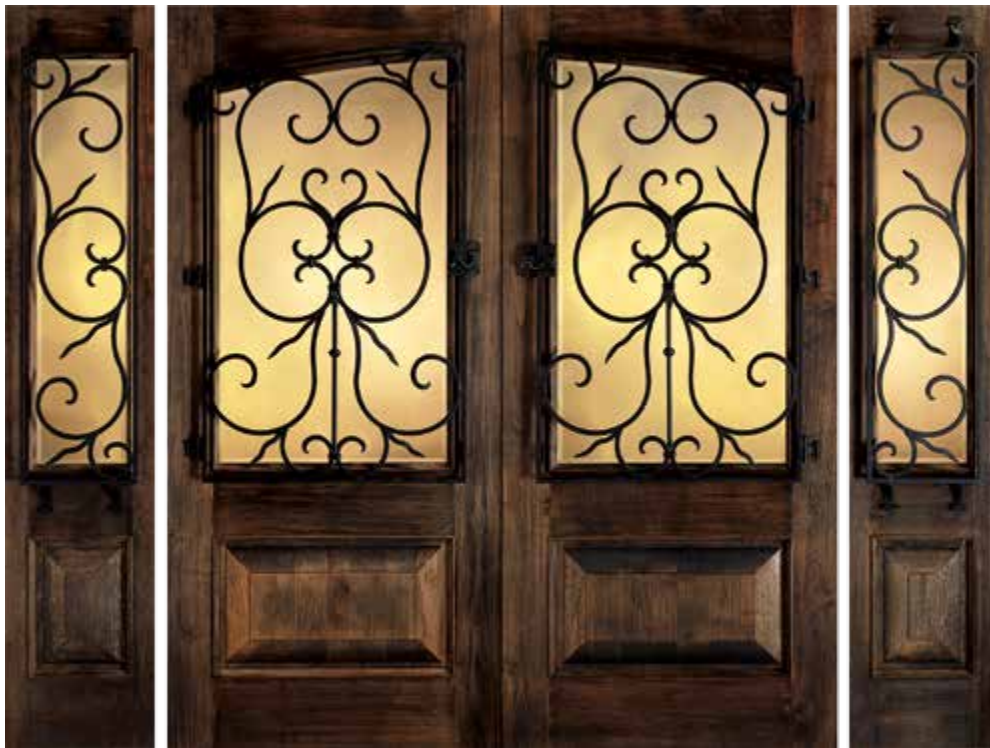


1390 | Hand-hewn Clear Alder Door,
Antique Chappo Finish



For additional decorative grille door designs see pages 77-81

1260 | Genuine Mahogany Doors, Cherry Finish, Clear IG Glass, with Helios™ Grille in Dark Patina and Optional Segment Top



1265 | Wire Brushed Clear Alder Doors and Sidelights, Ebony Finish, Clear Bevel IG Glass, Operable Florence Grilles in Dark Patina (sidelite grilles are not operable)



1260 | Distressed Clear Alder Door and Sidelites, Antique Cherry Finish, Clear Bevel IG Glass,
Optional Operable Florence Grilles in Dark Patina (sidelite grilles are not operable)



Craftsman Collection

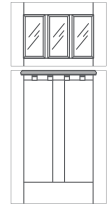
This IWP® Custom Wood exterior door collection perfectly captures the essence of Craftsman, Prairie and Mission architecture. All these door designs feature wider stiles and bottom rails, flat panels and squared sticking; patina glass coming and shelves are also available. Additionally, the collection includes Craftsman-inspired glass, such as Art Nouveau designs and geometric patterns. All these details will add not only visual interest to your home, but also perfect architectural authenticity.



385 | Walnut Door, Sidelites and 620 Transom, Clear Finish, Cherry Blossom Glass, Patina Caming

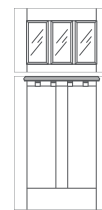


385 | Walnut Door and Sidelites, Chappo Finish, X Glass, Patina Coming, Optional Shelf



Dutch Door
option available

383 | Cherry Door, Sidelites and 600 Transom, Merlot Finish, N Glass, Patina Caming, Optional Shelf



Dutch Door
option available

387 | Clear Alder Door, Sidelites and 600 Transom, Wheat Finish, Z Glass, Patina Caming, Optional Shelf



386 | Clear Alder Door, Antique Chappo Finish, Clear IG Glass, Optional Shelf



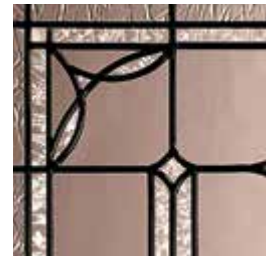
1381 | Distressed Clear Alder Door and Sidelites, Antique Dark Cherry Finish, Triple-Glazed Seedy Glass, Optional Shelf



381 | Oak Door and Sidelites, Clear Finish, Seedy Glass, Optional Shelf



389 | Knotty Walnut Door, Wheat Finish, P Glass, Patina Caming



P Glass detail



382 | Genuine Mahogany Doors, Dark Cherry Finish, Clear IG Glass



180 | Genuine Mahogany Door,
Dark Cherry Finish, A Glass,
Polished Zinc Caming



180 | Cherry Door and Sidelites, Clear Finish,
Q Glass, Patina Caming



180 | Oak Door, Cherry Finish,
All-Panel Door



Custom Entry System with 250 Genuine Mahogany Doors, Sidelites and Transom, Cherry Finish, C Glass, Polished Zinc Caming

Classic Collection

The IWP® Custom Wood exterior doors in our Classic Collection are suitable for a wide range of homes. Select a traditional six-panel design to complement the bold symmetry of a Colonial home; a carved design with an intricate decorative glass insert to enhance the ornate appeal of a Victorian home; or any distinctive design with a coordinating transom and sidelights to increase the drama of a home's entry. With this collection, the widest array of designs and options are available for your consideration.

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435 | Walnut Door with Wraparound Sidelites and Transom,
Chappo Finish, Q Glass, Brass Coming, All-Panel Door



435 | Paintable Door with Wraparound Sidelites and Transom,
BC Glass, Patina Caming, All-Panel Door



252 | Genuine Mahogany Doors and Sidelites, 603 Transom,
Cherry Finish, A Glass, Brass Caming



252 | Walnut Doors, Chappo Finish, All-Panel Doors

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880 | Oak Door and Sidelites, Chappo Finish, A Glass, Patina Caming



880 | Walnut Door and Sidelites, Chappo Finish, DE Glass, Brass Caming



880 | Paintable Door and Sidelite, FG Glass, Patina Caming



880 | Paintable Door and Sidelite, Q Glass, Polished Zinc Caming



412 | Genuine Mahogany Door and Sidelites, 620 Transom, Merlot Finish, L Glass, Patina Caming, Optional Carving on One Side



H Glass, Brass Caming



AB Glass, Polished Zinc Caming
Glass for 412 door only



412 | Walnut Door, Chappo Finish, All-Panel Door, Optional Carving on One Side



412 | Door Carving Detail



465 | Genuine Mahogany Door, Sidelites and Transom, Dark Cherry Finish, L Glass, Patina Caming, All-Panel Door, Optional Carving on One Side



465 | Genuine Mahogany Door, Wheat Finish, All-Panel Door, Optional Carving on One Side



465 | Cherry Door, Chappo Finish, T Glass, Zinc Caming, Optional Carving on One Side



L Glass, Patina Caming



D Glass, Brass Caming

Glass for 465 door only



110 | Genuine Mahogany Door and Sidelite,
Cherry Finish, D Glass, Patina Caming



110 | Oak Door, Wheat Finish,
All-Panel Door, Optional
Carving on One Side



110 | Door Carving Detail



T Glass,
Polished Zinc
Caming



Fountain Glass



R Glass,
Brass Caming



Q Glass,
Brass Caming



J Glass,
Brass Caming

Glass for 110 door only



890 | Door Carving detail

890 | Oak Door, Chappo Finish, All-Panel Door, Optional Carving on One Side



890 | Cherry Door and Sidelites, Dark Cherry Finish, A Glass, Patina Caming, Optional Carving on One Side



B Glass,
Polished Zinc Caming
Glass for 890 door only



C Glass,
Brass Caming



340 | Cherry Door, Cherry Finish,
All-Panel Door



116 | Oak Door, Wheat Finish,
All-Panel Door, Optional
Carving on One Side



760 | Paintable Door, All-Panel Door



760 | Oak Door, Chappo Finish,
All-Panel Door



116 | Cherry Door and Sidelites, Cherry Finish, M Glass, Patina Caming

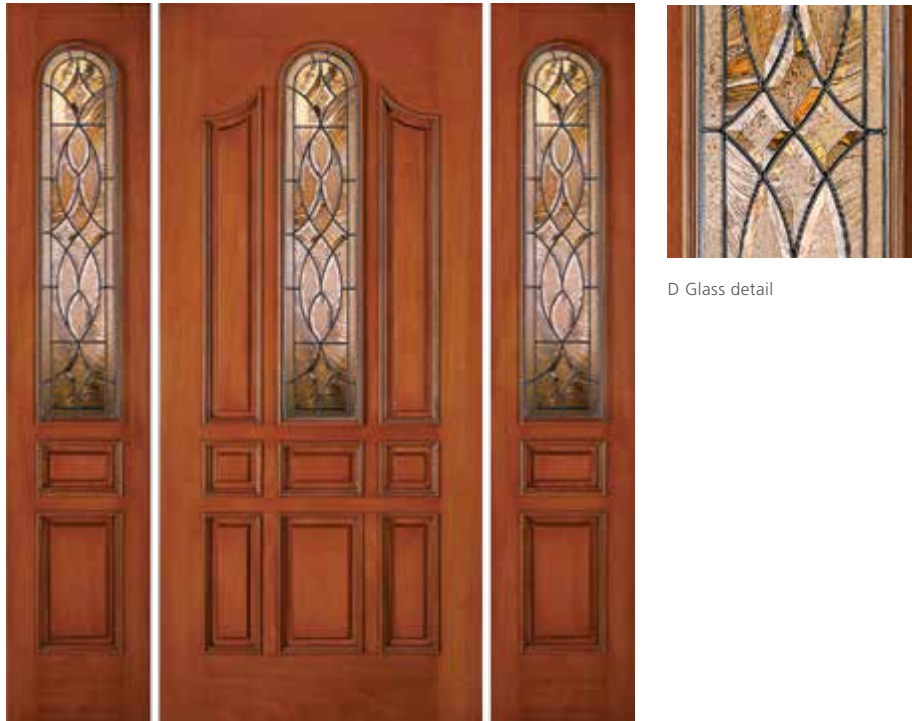




T Glass detail

103 | Genuine Mahogany Door and Sidelites, Cherry Finish, T Glass, Brass Caming, All-Panel Door

Comes with additional glass options, J, R, Q, D and Fountain Glass; see pages 102-105 for glass designs.



D Glass detail

870 | Genuine Mahogany Door and Sidelites, Russet Finish, D Glass, Polished Zinc Caming

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Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



225 | Oak Door and Sidelites, Dark Cherry Finish,
T Glass, Polished Zinc Caming



225 | Oak Door, Chappo Finish,
All-Panel Door



125 | Oak Door, Ebony Finish,
A Glass, Brass Caming



112 | Oak Door, Chappo Finish,
All-Panel Door

Available with optional carving;
see door 110.



112 | Genuine Mahogany Door and Sidelite,
Gunstock Finish, D Glass, Polished Zinc Caming



Q Glass,
Brass Caming



Clear Fountain Glass
Also available in
Blue and Grey.

Glass for 112, 190 and 225 doors only.



190 | Oak Door, Wheat Finish,
All-Panel Door



190 | Cherry Door and Sidelite, Cherry Finish,
D Glass, Brass Caming



R Glass,
Brass Caming



J Glass,
Brass Caming





302 | Cherry Door and Sidelites, Clear Finish, T Glass, Polished Zinc Caming



J Glass,
Brass Caming



Q Glass,
Brass Caming



D Glass,
Patina Caming



R Glass,
Brass Caming



Fountain Glass

Glass for 302 doors only.

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Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



407 | Clear Alder Door, Chappo Finish,
All-Panel Door



407 | Oak Door and Sidelite, Gunstock Finish,
CE Glass, Polished Zinc Caming



A Glass,
Patina Caming

Glass for
407 door only



141 | Cherry Door and Sidelites, Wheat Finish, B Glass,
Patina Caming, All-Panel Door, Optional Carving on One Side



425 | Knotty Alder Door, Wheat Finish,
VR Glass, Patina Caming



115 | Cherry Door and Sidelite*, Cherry Finish, K Glass, Patina Caming, Optional Carving on One Side



115* | Oak Sidelite Wheat Finish, K Glass, Patina Caming

*Sidelite widths 16" or greater contain oval glass; Sidelight widths less than 16" contain square glass.



A Glass, Patina Caming



LG Glass, Polished Zinc Caming



K Glass, Patina Caming



G Glass, Patina Caming



B Glass, Brass Caming



T Glass, Brass Caming



V Glass, Polished Zinc Caming



Crystal Glass

Glass for 115 door and sidelites only.



402 | Cherry Door and Sidelite*, Clear Finish, G Glass,
Patina Caming, Optional Carving on One Side



402* | Oak Sidelite,
Chappo Finish, G Glass,
Polished Zinc Caming

*Sidelite widths 16" or greater contain oval glass; Sidelite widths less than 16" contain square glass.



LG Glass,
Polished Zinc Caming



G Glass,
Polished Zinc Caming



T Glass,
Brass Caming



V Glass,
Patina Caming



Clear Crystal Glass
Also available in Blue and Grey

Glass for 402 door and sidelites only.



J Glass detail



C Glass detail

Glass for 450 door only.

450 | Paintable Door and Sidelites, J Glass, Brass Caming



460 | Cherry Door and Sidelites, Clear Finish, W Glass, Patina Caming



C Glass detail



A Glass detail

Glass for 865 door only.

865 | Oak Door Chappo Finish, C Glass, Brass Caming



401 | Oak Door, Sidelites and 640 Transom, Wheat Finish,
B Glass, Patina Caming, Optional Shelf on One Side



401 | Cherry Door and Sidelite, Dark Cherry Finish,
C Glass, Brass Caming, Optional Shelf on One Side



432 | Genuine Mahogany Door and TDL Sidelites, 625 TDL Transom, Merlot Finish, Clear IG Glass, All-Panel Door



430 | Walnut Door and TDL Sidelites, Chappo Finish, Clear IG Glass, All-Panel Door



432 | Paintable Door, All-Panel Door



442 | Genuine Mahogany Door, 442 TDL Sidelites, 600 TDL (6W, 1H) Transom, Chestnut Finish, Clear IG Glass



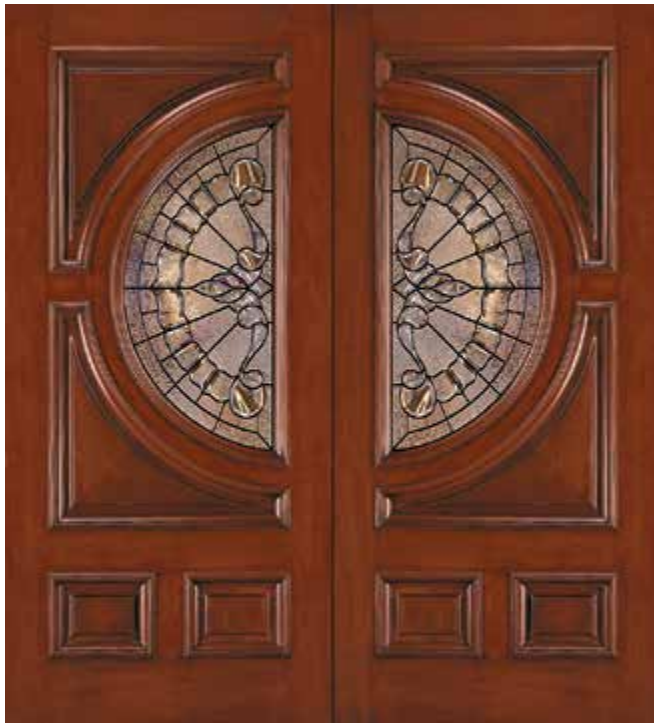
444 | Oak Door and TDL Sidelites, Chappo Finish, Clear IG Glass



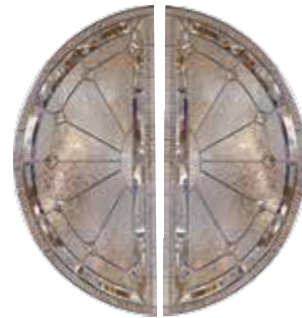
446 | Genuine Mahogany Door, Russet Finish, Clear IG Glass, True Divided Lites



250 | Oak Doors, Wheat Finish, All-Panel Doors



250 | Genuine Mahogany Doors, Cherry Finish, U Glass, Patina Caming



Y Glass,
Polished Zinc Caming



C Glass,
Brass Caming

Glass for 250 door only.



250 | Paintable Doors and Sidelites, C Glass, Brass Caming



862 | Cherry Doors, Merlot Finish, Clear IG Glass



200 | Walnut Doors and Sidelites, Clear Finish, Q Glass, Polished Zinc Caming



200 | Walnut Doors, Chappo Finish, Y Glass, Patina Caming



203 | Oak Doors and Sidelites, Wheat Finish, Q Glass, Patina Caming



201 | Cherry Segment Top Doors and Sidelites, Cherry Finish, Q Glass, Brass Caming



704 | Oak Door, Chappo Finish,
All-Panel Door



110 | Genuine Mahogany Door, Cherry Finish,
Optional Radius Top, All-Panel Door



160 | Oak Door, Chappo Finish,
All-Panel Door



461 | Genuine Mahogany Door, Dark
Cherry Finish, Clear IG Glass



403 | Oak Door, Cherry Finish, All-Panel
Door, Optional Carving on One Side



405 | Genuine Mahogany Door, Chappo
Finish, A Glass, Brass Caming



428 | Genuine Mahogany Door,
Wheat Finish, Clear Bevel IG Glass



708 | Oak Door, Chappo Finish,
All-Panel Door



370 | Oak Door, Cherry Finish,
All-Panel Door



404 | Oak Door, Wheat Finish,
A Glass, Patina Caming

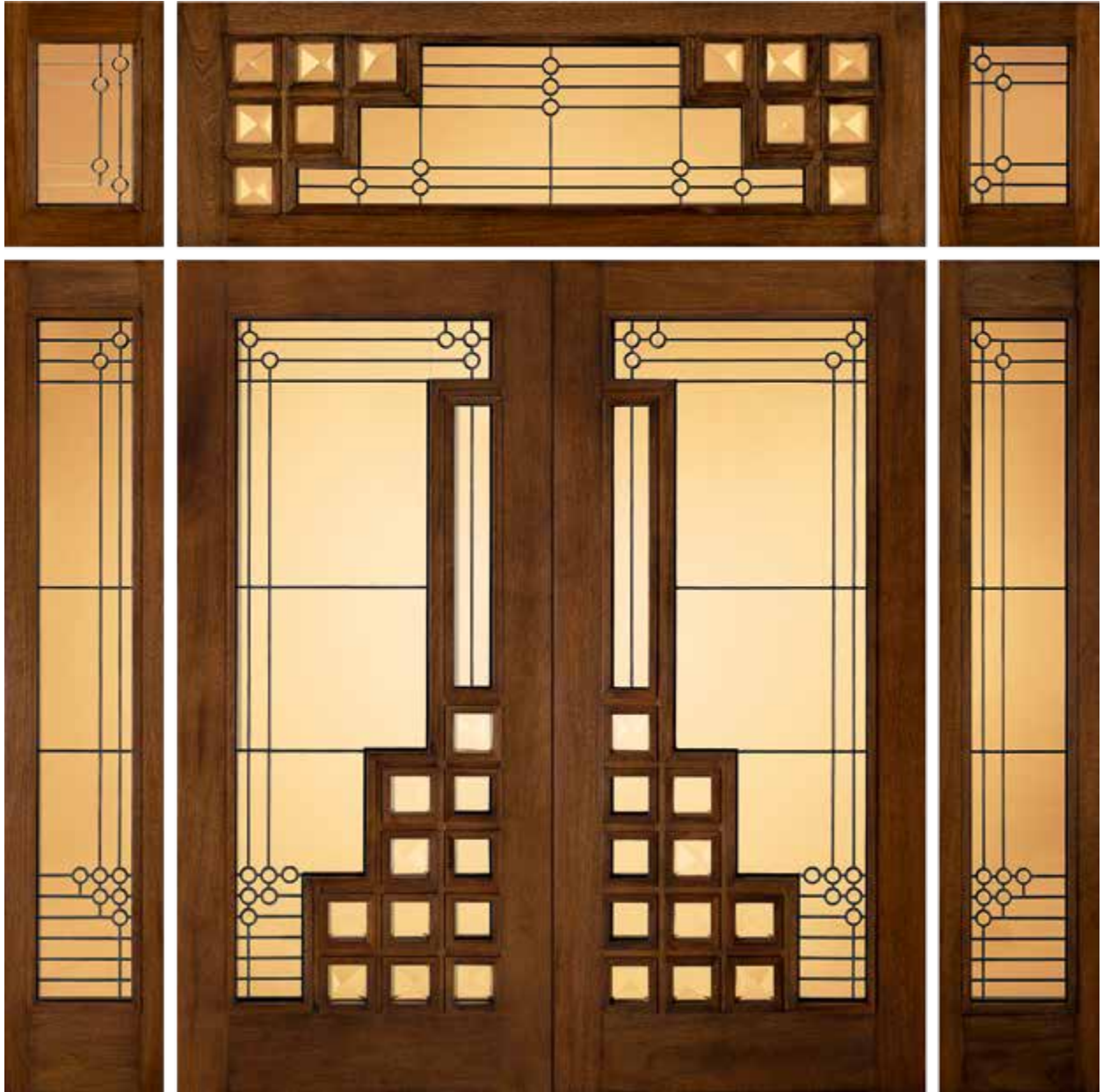


Art Deco Collection

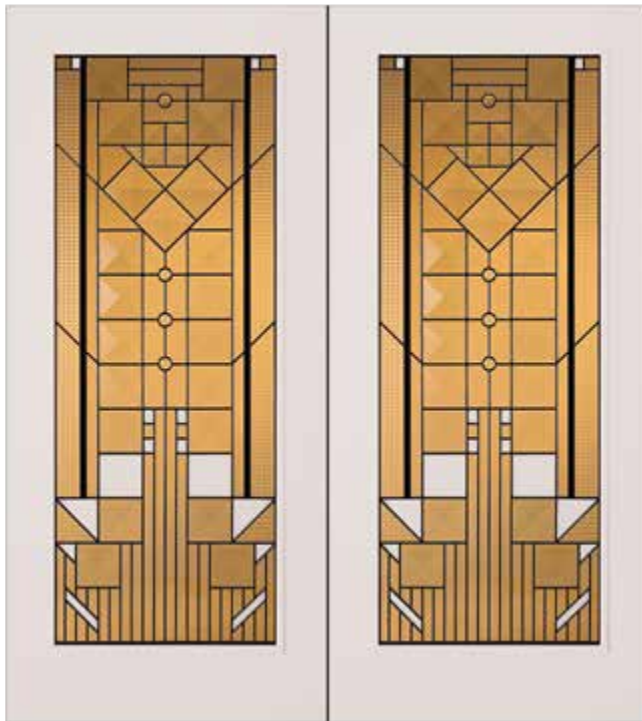
Whether your home is inspired by Art Deco style or features the streamlined geometry of Bauhaus design, IWP® Custom Wood exterior doors from our Art Deco Collection are the perfect complement. This collection includes a variety of modern designs, and many have decorative glass created by an architectural glass artist. These designs are shown in a selection of finish colors; they can also be enhanced with our paint options for a clean appearance that's well-suited to contemporary architecture.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

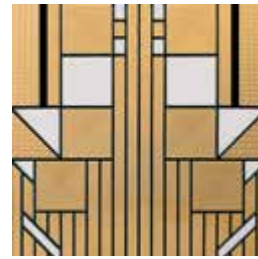
Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



260 | Genuine Mahogany Doors and Sidelites, 603 and 260 Transoms, Ebony Finish, Patina Caming



266 | Painted Doors, Ivory Finish, Patina Caming



266 | Glass detail



264 | Walnut Door and Sidelites, Chappo Finish, Polished Zinc Caming



264 | Glass detail



254 | Genuine Mahogany Doors, Dark Cherry Finish, E Glass,
Polished Zinc Caming



274 | Genuine Mahogany Doors, Cherry and Wheat Finish,
Reed Glass



982 | Walnut Door, Clear Finish,
Ebony Inlay



268 | Cherry Doors and Sidelites, Clear Finish, Polished Zinc Coming



210 | Maple Door and Sidelites, White Wash Finish, Rain Glass



170 | Clear Alder Doors, White Wash Finish, Custom Glass



171 | Paintable Doors and Sidelites, Rain Glass



860 | Clear Alder Doors and Sidelites, Pebble Grey Mist Finish, Clear IG Glass
When ordering, specify glass panels on left or right side as viewed from exterior.



750 | Oak Door, Cherry Finish,
All-Panel Door



750 | Cherry Door and Sidelites, Chestnut Finish, Clear IG Glass



800 | Genuine Mahogany Doors, Chestnut Finish, Clear IG Glass, Layout I

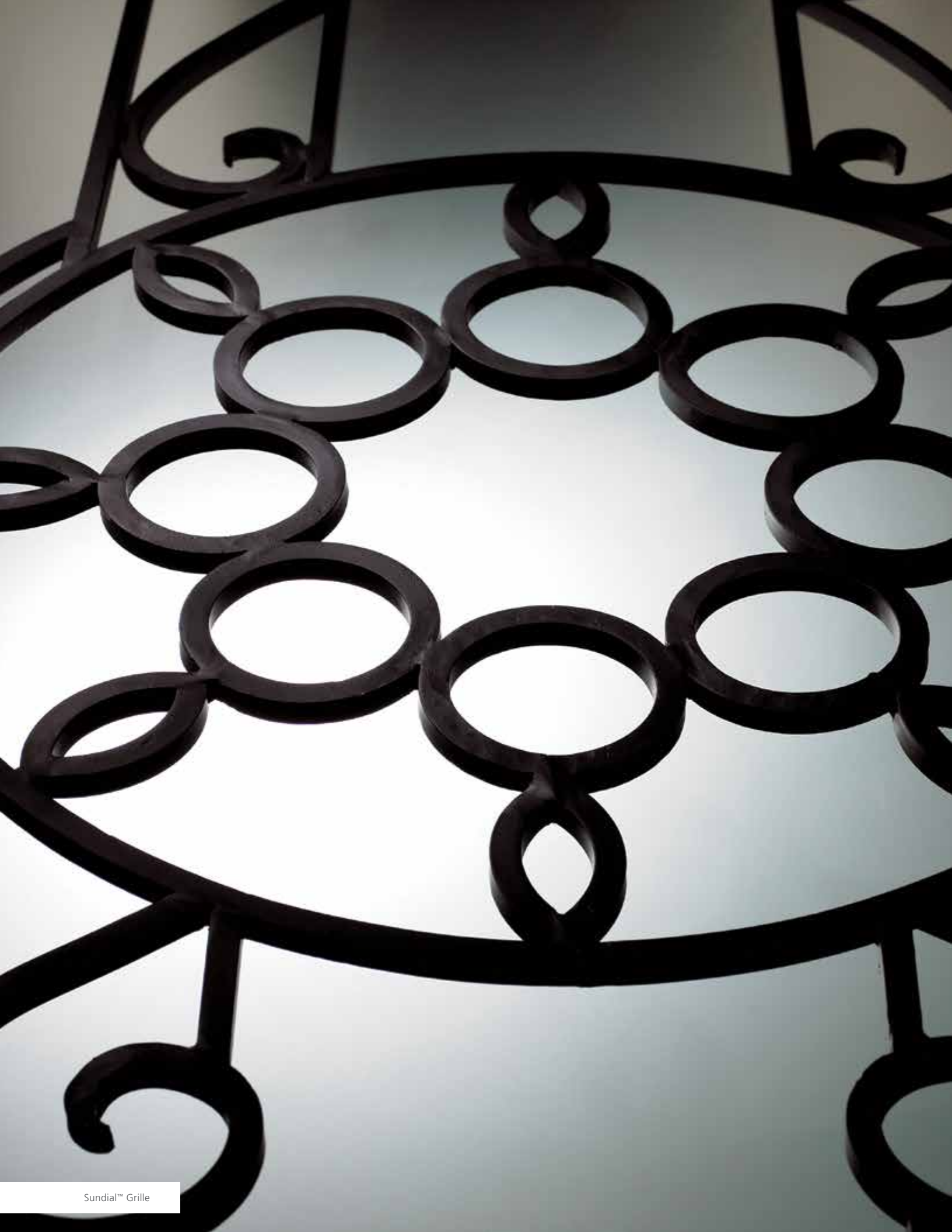


800 | Genuine Mahogany Doors and Sidelites, Chestnut Finish, Clear IG Glass, Layout IV

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.





Decorative Grille Doors

Our decorative grille door designs infuse any entry with a unique sense of elegance. Each of these doors features a single lite with a decorative grille. A range of grille designs is available to suit various architectural styles, from Old World to Modern. Like all our doors, decorative grille doors come with matching sidelights and transoms and are available in whichever wood species and finish combination you select.

For availability, check with your local JELD-WEN® dealer or sales representative.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



1260 | Genuine Mahogany Doors, Cherry Finish, Clear IG Glass, with Helios™ Grille in Dark Patina and Optional Segment Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Cathedral™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Etruscan™ Grille in Dark Patina and Optional Radius Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Monte Carlo™ Grille in Dark Patina and Optional Radius Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Infinity™ Grille in Dark Patina and Optional Radius Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Heritage™ Grille in Dark Patina and Optional Segment Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Lotus™ Grille in Dark Patina and Optional Radius Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Versailles™ Grille in Dark Patina and Optional Radius Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Regal™ Grille in Dark Patina and Optional Segment Top



1260 | Genuine Mahogany Doors, Cherry Finish, Clear IG Glass, with Mediterranean™ Grille in Dark Patina and Optional Segment Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Century™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Chateaux™ Grille in Dark Patina



1260 | Genuine Mahogany Doors, Cherry Finish, Clear IG Glass, with Nouveau™ Grille in Dark Patina and Optional Segment Top



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Georgian™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Metropolis™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Sundial™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Meander™ Grille in Dark Patina



5037 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Armada™ Grille in Dark Patina

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



5037 | Knotty Alder Door, Cherry Finish, Clear IG Glass, with Versailles™
Grille in Dark Patina, Optional Radius Top



Patio Doors

With IWP® Custom Wood patio doors, it's easy to create a bright and beautiful passageway. In fact, these extraordinary doors are designed to both complement a home's aesthetic features and increase natural light. Our ample options and custom capabilities can support nearly any design preference or requirement.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



508 | Clear Alder Door,
White Wash Finish, Clear
IG Glass, True Divided Lites



509 | Genuine Mahogany Door,
Cherry Finish, Clear IG Glass,
True Divided Lites



513 | Cherry Door, Clear Finish,
Clear IG Glass, True Divided Lites



515 | Oak Door, Chappo Finish,
Clear IG Glass, True Divided Lites



510 | Oak Door, Clear Finish,
Bevel IG Glass, True Divided Lites



500 | Oak Door, Chappo Finish,
Clear IG Glass



880 | Cherry Door, Gunstock
Finish, Clear IG Glass



5037 | Genuine Mahogany Door,
Cherry Finish, LoE IG Glass,
Optional Radius Top



5037 | Genuine Mahogany Door,
Cherry Finish, LoE IG Glass,
Optional Segment Top



1260 | Genuine Mahogany Doors, Cherry Finish,
Clear IG Glass, Optional Segment Top



5037 | Genuine Mahogany Door,
Cherry Finish, LoE IG Glass



Folding Door Systems

BG Door Systems

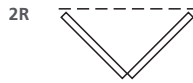
We're pleased to provide a new option for your home—our folding door systems. These systems operate accordion-style, which means each section slides on an overhead track and neatly folds away for full access to the indoors or outdoors. To accommodate a range of openings, we also offer various door configurations.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.



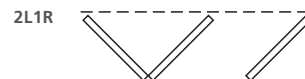
515 | Oak Door, Chappo Finish,
Clear IG Glass, True Divided
Lites, 2R configuration shown



Note: Not accessible from the exterior.

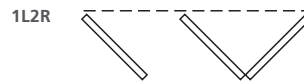


515 | Oak Door, Chappo Finish, Clear IG Glass,
True Divided Lites, 2L1R configuration shown





509 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass,
True Divided Lites, 1L2R configuration shown



509 | Genuine Mahogany Door, Cherry Finish, Clear IG Glass,
True Divided Lites, 2L2R configuration shown



Note: Not accessible from the exterior.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.



Innovative Choices

We're pleased to provide a radiant new option for your home—our folding door systems. These systems operate accordion-style, which means each section slides on an overhead track and neatly folds away for full access to the indoors or outdoors.

FOLDING DOOR HARDWARE

Standard hardware finishes include Brushed Stainless Steel and Oil-Rubbed Bronze*. Optional finishes are also available. The sill is a low-level bronze anodized combination for ease of access.



FOLDING DOOR CONFIGURATIONS

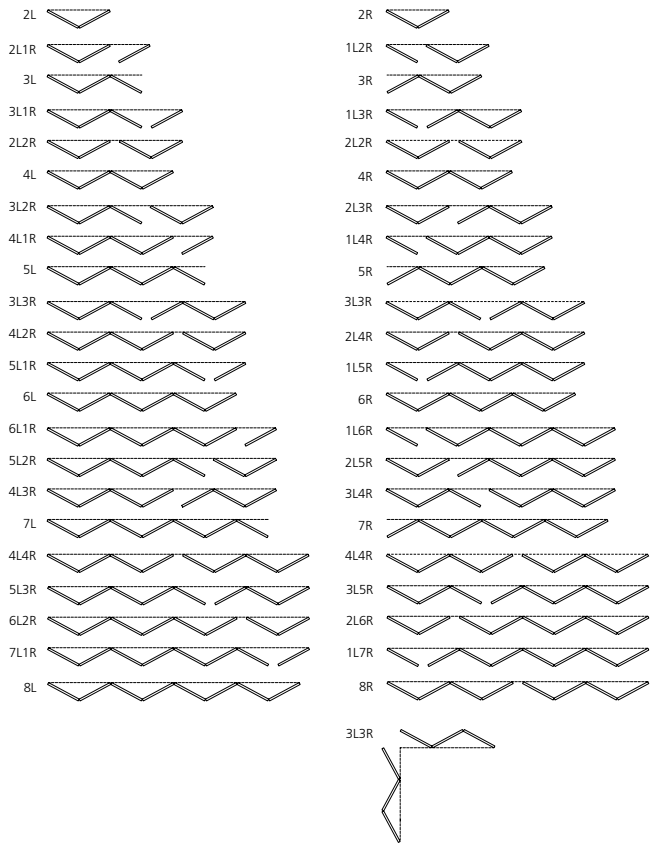
The exterior folding door systems we create are truly customizable, because they're available in several configurations, ranging from two to eight leaves (depending on the opening width). Special order options include door heights up to 9'10". We offer widths up to 48' (for doors opening from the center with a properly engineered header).

STANDARD SIZE GUIDE

Number of doors	Door configuration
2	2L or 2R
3	2L1R, 1L2R, 3L or 3R
4	2L2R, 3L1R, 1L3R, 4L or 4R
5	4L1R, 1L4R, 3L2R, 2L3R, 5L or 5R
6	5L1R, 1L5R, 4L2R, 2L4R, 3L3R, 6L, 6R or 3L3R90
7	6L1R, 1L6R, 5L2R, 2L5R, 4L3R, 3L4R, 7L or 7R
8	6L2R, 2L6R, 5L3R, 3L5R, 4L4R, 7L1R, 1L7R, 8L or 8R

Please note all units are outswinging

*Please note, Oil-Rubbed Bronze will change in appearance over time.





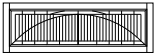
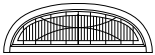


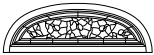
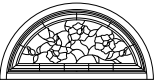
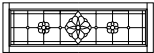

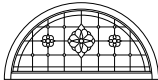
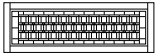


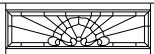
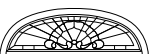
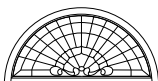
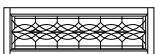
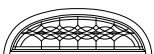
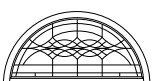
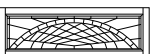
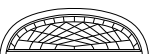
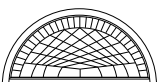
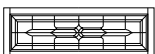
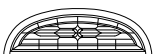
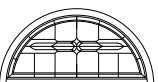
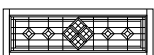
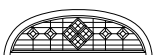
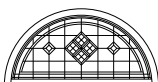
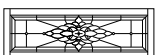
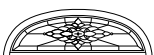
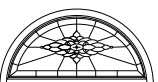



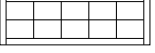
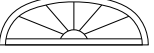








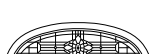




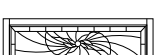









2905 | Entry System with **465** | Genuine Mahogany Segment Top Door and Sidelites, Custom Transom, Dark Cherry Finish, Clear IG Glass, Carving on One Side

Transoms

Add drama to your entrance, while also noticeably increasing natural light within your home. We create transoms in three different standard shapes with a large assortment of glass designs (custom designs are also available). This selection allows you to choose a transom that reflects your style and complements your home's architecture. Additionally, our transoms coordinate with various sidelight designs, and using these elements in combination establishes a complete entry system.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

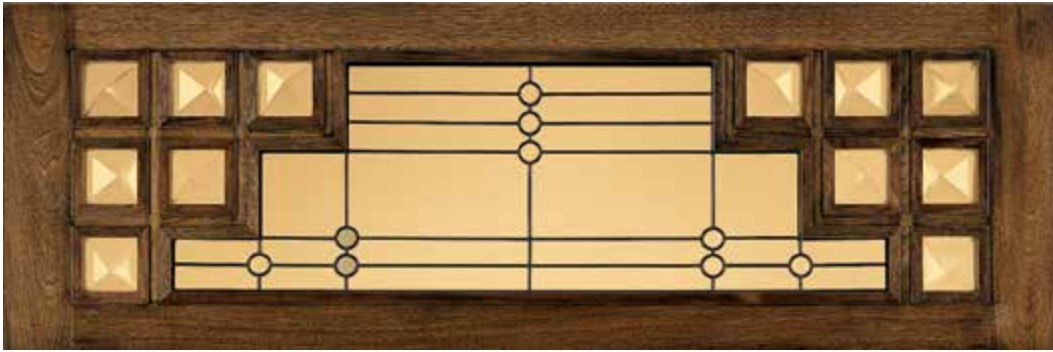
Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.

Glass Design	Rectangular 600 Series	Compound Radius 620 Series	Half-Round 640 Series	Glass Design	Rectangular 600 Series	Compound Radius 620 Series	Half-Round 640 Series
A				LG			
B				Q			
401B				R			
C				T			
D				V			
G				TDL			
				602	622	642	
H				Crystal*			
J				1 Lite			
K				383N*		385X*	
L				387Z*		389P*	

*Available in standard sizes only



640 | Oak Transom, Chappo Finish, 401B Glass, Patina Caming



260 | Genuine Mahogany Transom, Ebony Finish, Clear IG Glass, Patina Caming



600 | Clear Alder Transom, Wheat Finish, Z Glass, Patina Caming



625 | Genuine Mahogany TDL Transom, Merlot Finish, Clear IG Glass



Aesthetic Selections

When it comes to selecting a distinctive IWP Custom Wood door for your home, our designs are just the beginning of the story. We offer the widest assortment of options to embellish, distinguish and enhance each door design. You'll see a visually rich variety of wood species, finishes and textures, radiant types of glass, charming hardware accents and more. Along with our custom capabilities—which make nearly any look possible—any one of our doors will become precisely what you desire.

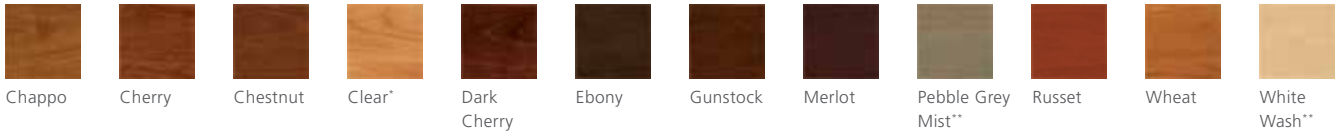
Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

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Wood Species and Finishes

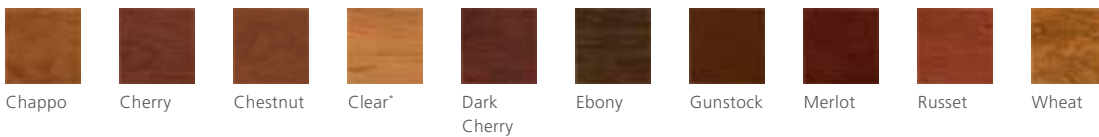
ALDER—*Alnus rubra*

This versatile wood species features a fairly straight grain with areas of burl clusters and a few small knots. These marks add character to the door and will provide darker texture and color when finished. Alder varies from pale yellow to reddish brown, and it accepts stains exceptionally well. It's also the lightest and least dense of all the standard wood species we offer. *Also available: Knotty Alder.*



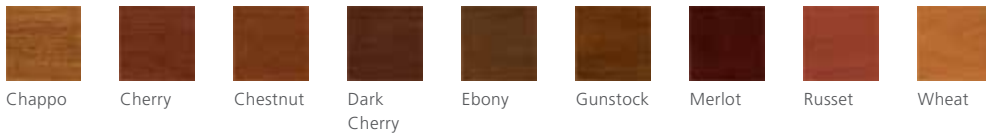
CHERRY—*Prunus serotina*

The Cherry we use is carefully chosen and varies from rich red to reddish brown in color. It features a fine, straight and close grain with a smooth texture. Occasionally, thin gum pockets and small clusters of pin knots are visible. These character marks, along with random blonde streaks of sapwood, add a distinctive quality to the wood. Cherry stains easily and smoothly.



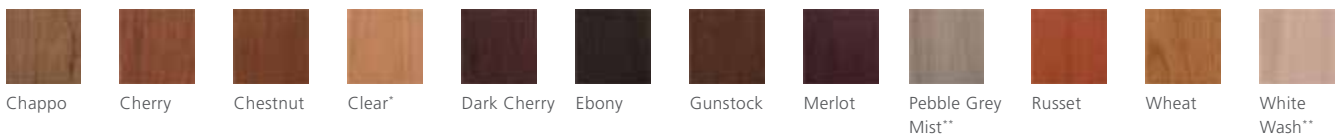
GENUINE MAHOGANY—*Swietenia Macrophylla*

Our Genuine Mahogany is the very best available; it's the kind that's typically used for the finest furniture and cabinetry. Its color ranges from reddish brown to a deep, rich red, and it stains well for a superior finish. The wood displays a prominent growth ring figure, with grain that is straight or interlocked. Genuine Mahogany offers less expansion, contraction and moisture absorption than most other hardwoods. *Also available: African Mahogany.*



RED GRANDIS—*Eucalyptus Grandis*

This fast-growing, sustainable hardwood is an ecological alternative to tropical hardwoods. Red Grandis is a straight-grained hardwood that features uniform color ranging from cream to light rose. It is often used in flooring and boat building. The consistent texture and grain quality accept stain well.

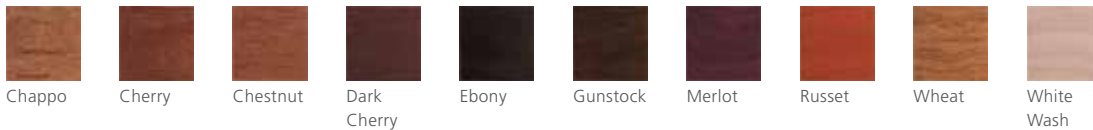


*With a Clear finish, variances in woodgrain and color are more apparent. Filled nail holes are also more noticeable.

**Custom Door tint finishes include White Wash and Pebble Grey Mist. These finishes are created with a wash process, which involves wiping paint on the door surface and immediately wiping it off, so only surface highlights remain. This process purposely does not produce the color consistency of typical penetrating stains, such as Chappo, Cherry or Merlot.

AFRICAN MAHOGANY—*Khaya ivorensis*

Our African Mahogany - of the caliber used for fine furniture and cabinetry - is sourced direct from Ghana. With color ranging from light pink to dark reddish brown, the wood displays an aggressive, coarse grain pattern. The grain is typically interlocked producing a striped or ropey figure. The species stains well, and can be polished to a lustrous, high quality finish.



OAK—*Quercus rubra*

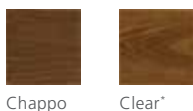
We use Northern Red Oak of only the best grade, which ensures the greatest color and grain pattern consistency. This Oak is renowned for its dramatically pronounced grain pattern. This pattern varies from a tight, vertical grain to a beautifully arched pattern. The color range includes light straw and honey with a light pink hue. It also accepts stains very well.



WALNUT—*Juglans nigra*

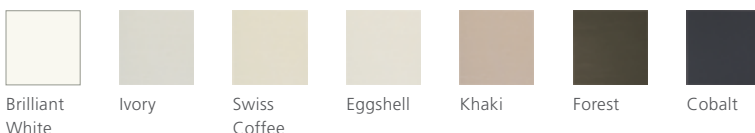
This wood species is traditionally used for fine furniture, gunstocks and boatbuilding; its durability makes it ideal for our exterior doors as well. The color varies from a rich, dark brown to black with purple undertones. Walnut features attractive blonde sapwood streaks within the darker tones, and it generally has a straight grain with occasional waves or curls.

Also available: Knotty Walnut.



PAINT OPTIONS

For a versatile, more contemporary look, select one of our paint colors. Our standard colors, shown below, are available for any door design. We can also match any JELD-WEN® Custom Wood Window clad color or any paint color you select; simply provide us with a 4" x 4" paint sample.



WOOD SPECIES

In addition to the showcased wood species on these pages, Custom Doors are available in other species like Juniper and AuraLast® Wood upon request.

Distinctive Details - Surface Textures

All of our doors are available with unique surface textures that allow you to create a one-of-a-kind door with weather-worn, rustic appeal. Many of the below surface textures can be combined to create a custom distressed look. Smooth is our standard surface texture used for all our doors.

ANTIQUING

This look is achieved through a multi-step process that begins with applying a base stain for basic, overall color. Next a dark brown or black stain (depending on the base color) is applied between the mouldings, panels and character marks, which highlights these areas.



WIRE BRUSHED

Doors with this texture feature a charming, uneven appearance. It is a very rough, rustic surface texture. We achieve this look by running the wood through a wire brushing wheel (in the direction of the grain). This process tears random width and depth grooves into the wood for a randomly rough raised-grain appearance.



BLACKENED ANTIQUING

The blackened antiquing technique is used to highlight the surface textures as seen in the hammered sample on the right.



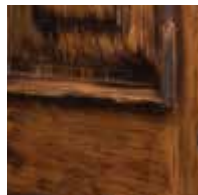
HAND HEWN

This texture adds the look of weather-worn waves to the wood, and it is our least pronounced texture. To create it, we plane channels of various sizes into the smooth wood surface. The areas between the smooth surface and channels are then hand-sanded for a visually appealing transition between the different surface depths.



CHISELED

We use chisels and other tools to achieve an aged look by applying random dents and dings, also called character marks.



HAMMERING

This textural option gives you a truly rustic timeworn appearance. In fact, it is our roughest and most rustic texture.



WORMHOLES

Along with character marks, we can simulate wormholes for an authentic old world charm.



Textural Options

We created a few samples of possible surface texture combinations for your convenience. Please remember, these are only suggestions! You can create a number of different surface textures to suit your unique design needs.

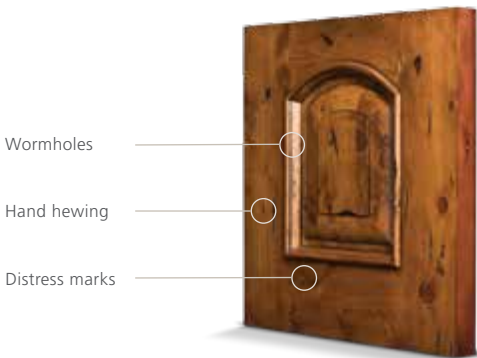
LIGHT DISTRESSING

Distress marks only, no wormholes or hand hewing



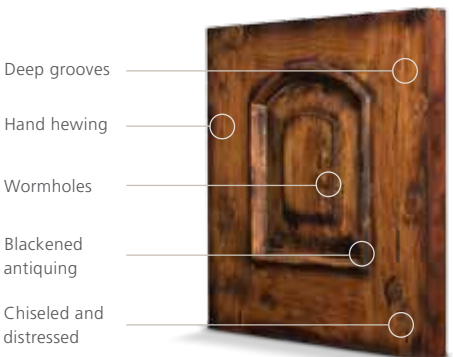
MEDIUM DISTRESSING

Hand hewing, wormholes and distress marks

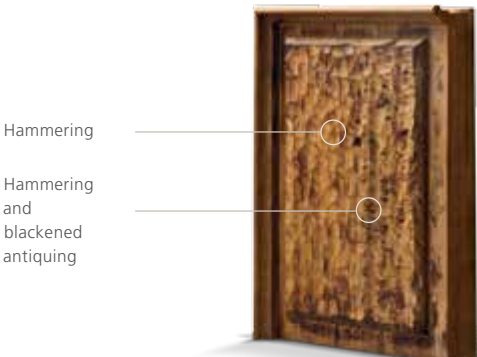


HEAVY DISTRESSING

Deep grooved, hand-chiseled distressing



HAMMERING AND BLACKENED ANTIQUING



CRAFTSMANSHIP DETAILS: PERMALANE™ PREFINISHING SYSTEM

Each IWP Custom Wood exterior door is protected by our exclusive Permalane™ finishing system. During this comprehensive 10-step process, our craftspeople apply quality stains, catalyzed sealers and a top coat to the door in a controlled factory environment. Fine hand-sanding occurs throughout the process, and detailed hand-rubbing occurs after the last finish coat. The resulting finish accentuates the natural beauty of the wood and the stain color; gives the door a satin feel; and provides protection from the elements.



Sculpted Light

GLASS TYPES

We offer a wide array of glass types, each one with its own attractive texture, pattern or color. This glass will not only enhance your chosen door, sidelights and transoms, but also add radiance to your entire home. Glass types used for our standard designs can also be used for custom creations. Please note, patio doors are only available with Clear IG, Clear Bevel IG and LoE IG glass.



Waterglass



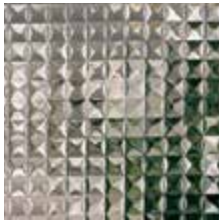
Water Champagne



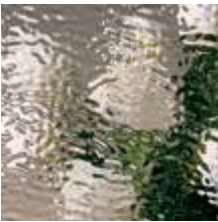
Waterglass Tornasol



Cathedral Rose



Weave



Ripple



Reed



Rain (Cotswald)



Gotta



Glue Chip



Iridescent Gotta



Iridescent Granite



Clear Granite



Clear Krinkle



Wispy White



Seedy



Seedy Baroque



Clear Fountain Glass

Note: Not all glass designs available in all door designs. Please check with your dealer for sizes and availability.



LoE



This image contains no glass, for comparison

Glass Options



Clear Baroque



Grey Baroque



Black Baroque



Blue Baroque



Amethyst Baroque



Antique Clear



Antique Brown



Antique Light Blue



Antique Pale Amber



Antique
Medium Amber



Antique Light Purple



Waterglass
Pale Amber



Waterglass
Light Purple



Waterglass Blue



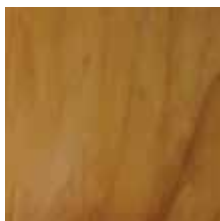
Waterglass
Cherry Red



Opal Light
Green Wispy



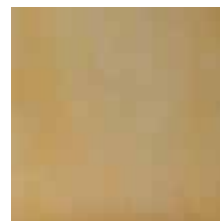
Opal Avocado



Opal Transparent
Pale Amber



Opal Wispy
Pale Caramel



Opal Dense
Pale Amber



Etched



Frosted

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.



Glass Options

CAMING

In our decorative insert, sidelight and transom glass designs, coming is the metal bonding material that fuses individual glass pieces together. This assembly is done by hand, using your choice of Brass, Copper, Polished Zinc or Patina coming. Glass is triple glazed to protect the coming finish.



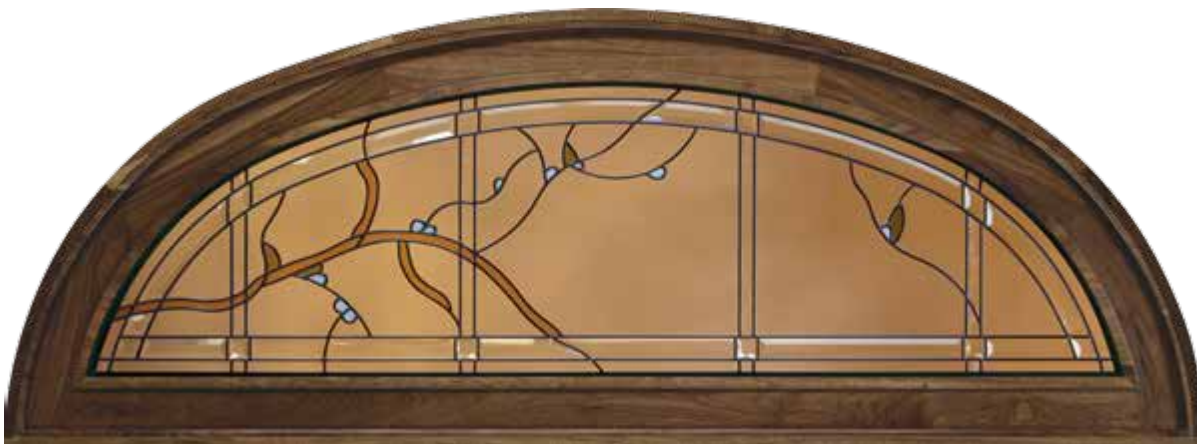
Polished Zinc Caming



Brass Caming



Patina Caming



CRAFTSMANSHIP DETAILS: GLASS DESIGNS

There's a reason we offer such unique decorative glass options—they're designed by our talented glass artists. These designs are created especially for IWP Custom Wood exterior doors, and each one is made with careful techniques like hand beveling. With all the decorative glass designs we offer, there's sure to be one to match your home's architectural style. Of course, you can always give your entry a truly personalized look by bringing us your own ideas for a glass design.

Intriguing Adornments

DECORATIVE METAL ACCENTS

With decorative metal accents, our Estate doors exude character in every detail. These accents include corner, rail and radius straps; diamond and round clavos; door, sidelight and speakeasy grilles in various grille patterns; and a door knocker with an aged look. Each one is available in either Rust Patina or Dark Patina.

CLAVOS



1 3/4"
Round Clavos,
Dark Patina



1"
Round Clavos,
Rust Patina



1 3/4"
Diamond Clavos,
Dark Patina



1"
Diamond Clavos,
Dark Patina

DOOR KNOCKER



Dark Patina



Fleur de Lis

CRAFTSMANSHIP DETAILS: CLAVOS

Our dedication to craftsmanship is especially evident in our decorative clavos. These details are designed to add visual authenticity to doors for Old World homes. In fact, they were inspired by the functional bolt heads that were used in Medieval and Renaissance architecture. The shapes, finishes and hand-forged appearance of our clavos testify to the thoughtful artistry of another age.

STRAPS



Rail Strap,
Dark Patina



Radius Strap,
Dark Patina



Corner Strap,
Dark Patina

SIDELIGHT GRILLES



Bordeaux™ Grille,
Dark Patina



Rustic™ Grille,
Dark Patina



Seville™ Grille,
Dark Patina

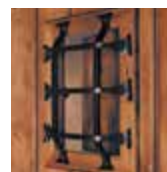


Tuscany™ Grille,
Dark Patina

SPEAKEASIES



Bordeaux
Speakeasy Grille,
Dark Patina*



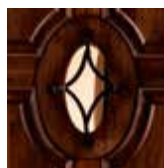
Rustic
Speakeasy Grille,
Dark Patina*



Seville
Speakeasy Grille,
Dark Patina*



Speakeasy Door,
Hinges and Latch, Rust
Patina*



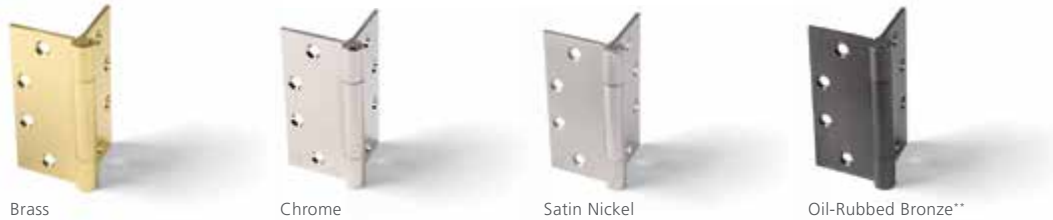
Oval Victorian
Speakeasy Grille,
Dark Patina*

*1/4" clear tempered glass standard on all speakeasies; also available with insulated glass.

Hardware and Accents

HINGE OPTIONS

Our solid brass concealed-bearing hinges are available in four different finishes, so you can choose one to match or complement the other hardware for your door. If you select Oil-Rubbed Bronze, please note that its appearance will change over time.



DECORATIVE TIPS

For added character, select our decorative hinge tips. They're available in three shapes, and each shape comes in any of our hinge finish colors.



ENTRY LOCKSETS *

We can install exceptional lock hardware on any of our doors. This hardware is manufactured with only the finest materials, which allows us to uphold our high craftsmanship standards. Lockset hardware is available in a range of styles for either right-hand or left-hand doors, and each one includes an exterior escutcheon plate, mortise lock, interior escutcheon plate and your choice of knob or lever for the interior (depending on the model).

*Additional Entry Locksets available.



SILLS

To help you create a cohesive look for your entrance, we offer sills to match or coordinate with the door's woodgrain and stain color combination. Additional sill options available. Please check with your sales representative for details.



**Please note, Oil-Rubbed Bronze will change in appearance over time.

Individual Entrances



Our exterior doors can be customized in many ways, which we've highlighted here. For more information, please consult your local dealer.

SHAPES

Creating a customized door often begins by questioning conventions. For example, why must an exterior door be completely rectangular? With us, you have a few other options. Custom door shapes include square top, segment top, true radius top, Gothic top, eyebrow top and raked top.

SIZES

We provide a range of custom door and sidelight sizes. You can select widths up to 48", heights up to 120" (available for most wood species), and thicknesses of 1 3/8", 1 3/4" and 2 1/4".

DESIGNS

Perhaps the most individualized option we offer is our custom design. Our craftspeople can bring your ideas to life, with special panel, rail, stile, raised moulding, sticking, mullion and glass layouts. Consult your dealer for more information.

CARVING

An ideal way to showcase wood's beauty is with carving. Whether you want a traditional floral motif or a contemporary company logo, we have the capabilities to hand-carve custom designs. The only limit is your imagination.

GLASS

These custom options include decorative beveled, leaded, tempered and insulated glass designs. Whichever option you select, our expert craftspeople will hand-cut, bevel and shape each piece of glass. Their attention-to-detail produces something more than a custom glass design—it's like original artwork for your entrance.

TRANSOMS

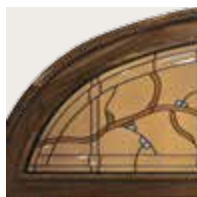
Any of our custom transom options will set your entrance apart. In addition to our comprehensive standard selection, we have the capacity to produce transoms in custom shapes or sizes. Please consult your dealer for more information.

PANELS AND MOULDING

Even the most intricate details can change the entire appearance of an entrance. That's why we offer custom panel and raised moulding details. These options include flat, raised, planked and stave raised panels and custom panel profiles. Details can also be matched to existing elements for restoration projects.

CASINGS

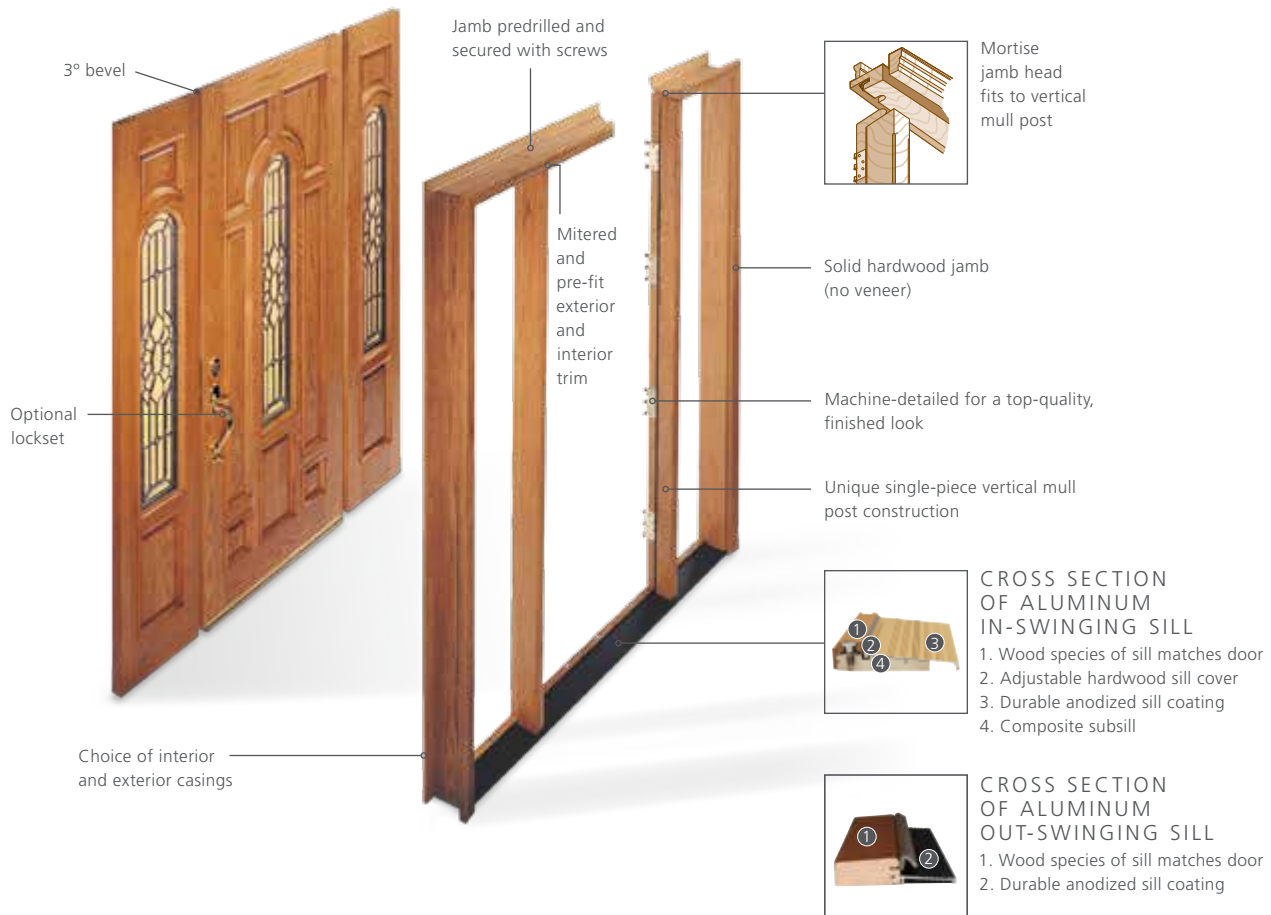
To establish a look as refined as it is distinctive, we can create individual casing patterns in widths up to 9" straight and 6" radius. For bold contrast, choose different wood species or finishes for your trim and door.



Prefinishing and Prehanging

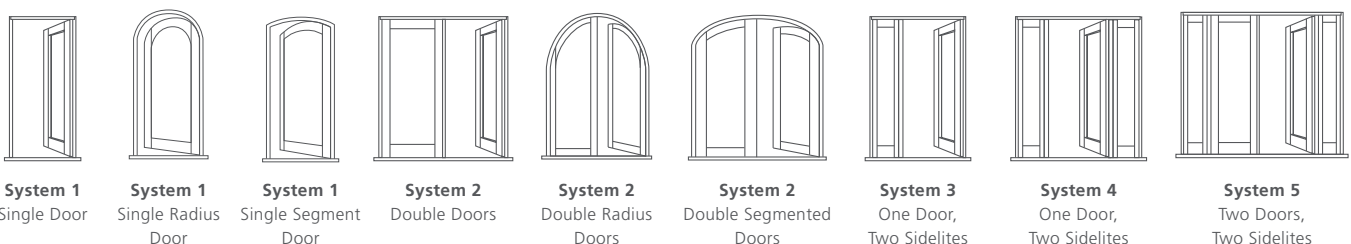
INSIGNIA PREHUNG DOOR SYSTEMS

All IWP Custom Wood exterior doors are available prehung with our Insignia Door System.* This complete package ensures smooth, easy installation with a precise fit. It includes solid hardwood jambs, mouldings, weatherstrip, concealed-bearing hinges (available with optional decorative hinge tips) and your choice of four sill types. All these components are meticulously machined by hand for perfect accuracy.



CUSTOM PREHUNG CAPABILITIES

We believe artistry should be available for any application, which is why we provide custom prehanging options. These options include out-swinging, commercial applications with ADA-approved sills, custom-size jambs, custom wraparound sidelight and transom systems, special mull posts and pockets, oversized units, and direct-set sidelite frames.



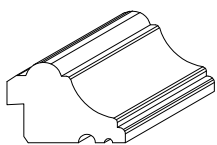
*Prehung systems are packaged and shipped unassembled.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

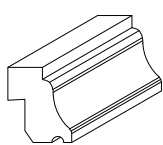
Additional Options

MOULDING AND PANEL PROFILES

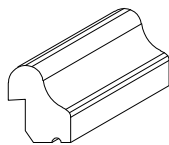
Another way to put a personal touch on our door designs is by selecting from our wide range of moulding options and panel profiles. Each door collection features its own unique panel profile, which is the dimensional detail design of a panel.



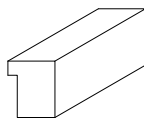
112 raised moulding



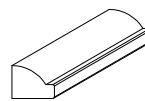
116 raised moulding



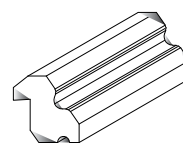
141 raised moulding



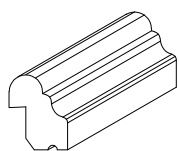
300 raised moulding



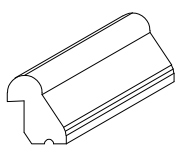
500 ovolo (not raised)



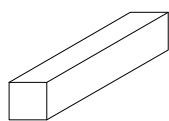
800 raised moulding



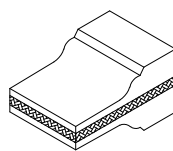
850 raised moulding



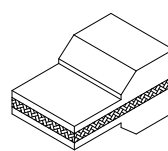
1200 raised moulding



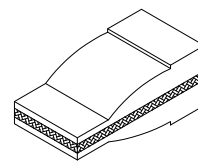
Shaker (not raised)



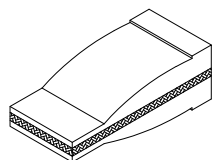
1 11/16" double hip



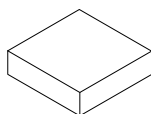
1 11/16" 45 degree



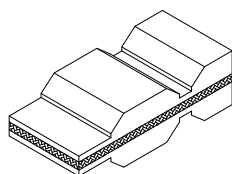
1 11/16" convex short



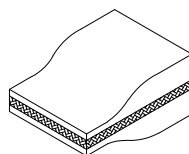
1 11/16" convex long



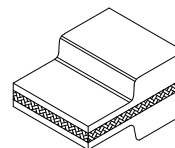
5/8" flat



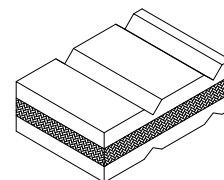
1 11/16" V-groove



1 11/16" curved raised



1 11/16" 1290 panel



1 3/4" 1350/1355 panel

CORNER BLOCKS

With our corner blocks, you can ensure every element of your door reflects your design preferences. We offer three designs in two standard sizes: 2 1/2" square and 2 3/4" square. Custom sizes are also available. To learn more, please contact your dealer.



Block A



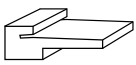

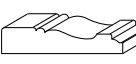
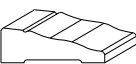
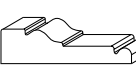

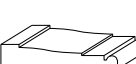
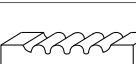
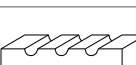
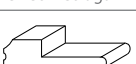

Block B

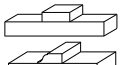
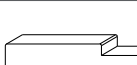



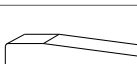





Block C

CASINGS

Our casing selection allows you to choose the perfect interior door trim for your home's architectural style. Custom casings are also available (see page 116).

	Order No.	Dimensions
Contemporary Astragal		
	#C26	2 27/32" x 1 1/2"
Streamline Casing		
	#16	2 1/4" x 3/4"
Colonial Casing		
	#13	3 1/2" x 3/4"
Colonial Casing		
	#14	2 1/4" x 3/4"
Casing		
	#17	4 1/2" x 1 3/16"
Casing		
	#23	3 1/2" x 1 1/8"
Casing		
	#24	3 1/4" x 11/16"
Casing		
	#25	3 1/2" x 11/16"
Fluted Casing		
	#15	3 1/2" x 3/4"
Kerfed Astragal		
	#26	3 1/2" x 1 1/2"
Kerfed Intermediate Mull Post		
	#11	Dimensions Vary

	Order No.	Dimensions
Interior Flat Jamb with Stop		
	#40 #42	4 9/16" x 3/4" 4 9/16" x 3/4"
Rabbeted Jamb w/out Weatherstrip (non-kerfed)		
		*1 1/4" x 4 9/16" *1 1/4" x 5 1/4" *1 1/4" x 6 9/16" *1 1/4" x 7 1/2"
Rabbeted Kerfed Weatherstripped Jamb		
		**1 1/4" x 4 9/16" **1 1/4" x 5 1/4" **1 1/4" x 6 9/16" **1 1/4" x 7 1/2"
Adjustable Aluminum Sill		
	#31	Aluminum with Brass finish Aluminum with Bronze finish Aluminum with Polished Aluminum finish
Solid Hardwood Sill		
	#34	1 1/4" x 7 1/4"
Stucco Mould		
	#20S	2 1/4" x 1 1/8"
Brickmould		
	#20	2 1/4" x 1 1/8"
Brickmould		
	#21	3 1/2" x 5/8"
Brickmould		
	#22	2" x 1 1/8"

*1 13/16" rabbet **2 1/8" rabbet

Appropriate Protection for Exterior Doors

APPROPRIATE EXPOSURE

The protection of your door is a major factor in its maintenance requirements and longevity. To adequately protect your door and extend its life, several factors must be considered. Door type, climate, exposure, color choice and the use of a storm door all have an effect on the durability of a door. Every door type weathers differently. Wood doors, for example, are more susceptible to the elements than steel or fiberglass. The following are some guidelines for designing the best combination of door material, overhang protection, and other factors affecting the long-term performance of the door.



OVERHANG

An overhang as shown is required for wood doors, and recommended for steel and fiberglass doors. Overhangs protect the door's finish, minimize the need for refinishing and help keep the weather out of the home. An example formula for determining the correct overhang (in many climates) is: $D \text{ (Depth)} = 1/2H \text{ (Height)}$. For example, if the measurement from the base of the door to the bottom of the overhang is 10 feet, then the overhang should extend at least 5 feet. This formula can change based on the climate and the direction the door faces. The following section will explain how to modify the formula based on these factors.

CLIMATE & EXPOSURE

Also consider the variables specific to your region. The climate and the direction a door faces play a key role in determining a proper overhang. Typically, southern and western exposures are harshest. With southern exposures, the sun beats down on the door from sunrise to sunset. In western exposures, the door receives sunlight in the hottest part of the day.

Please consult the following chart and adjust the depth of the overhang as needed.

Climate	Direction the door faces			
	North	South	East	West
Desert	$D = 1/2H$	$D = 2H$	$D = 1/2H$	$D = 2H$
Ocean	$D = 1/2H$	$D = H$	$D = 1/2H$	$D = H$
Wet	$D = H$	$D = H$	$D = H$	$D = H$
Mild	$D = 1/2H$	$D = H$	$D = 1/2H$	$D = H$

Without adequate overhangs, doors with a southern, southwestern, southeastern or western exposure will require more frequent maintenance. Doors without appropriate protection may also experience performance problems such as rapid finish deterioration, color fading, wood splitting, warping, moulding shrinkage, wood joint separation, and water penetration between the mouldings, panels, and glass.

With proper overhangs, doors may face any direction (north, south, east or west). Doors installed in these types of applications still require finish maintenance. Wood doors, for instance, may need to be refinished every two to five years.

COLOR CHOICE

No matter what type of exterior door is selected, color choice may effect how quickly the exterior of the door weathers in extreme climates. In general, darker colors absorb more heat than lighter colors. The exterior face of a door exposed to the sun in harsh environments can reach temperatures well in excess of 120 degrees. As a rule of thumb, if you cannot hold your hand on the face of the door for more than 30 seconds, the door is too hot. These extreme temperatures can cause noticeable damage to the door including finish deterioration and accelerated color fading. In addition, extreme temperature changes can cause warping, sticking and other performance problems. For doors with little protection or doors installed in hot environments, light colors may help reflect the heat and slow down heat build-up. Depending on the exposure and environment, other precautions (such as overhangs) should be taken to protect the door from the effects of the sun.

STORM DOORS

Storm doors provide additional protection for exterior doors in many climates. They shelter the door mainly from rain and wind, though a storm door with dual pane Low-E glass will also block UV rays. In hot climates, adding a storm door may not be a good choice. Heat builds up between the two doors and can cause substantial damage like warping, color fading, and wood joint separation on the door. A storm door in front of a dark colored exterior door can accelerate heat build-up even more. Storm doors selected for these situations should be vented to relieve excess heat build-up.

PATIO DOORS

French and Patio doors have the same overhang requirements as the other entry door types. Provide an adequate overhang to protect them from exposure. Some patio doors are specially built to withstand water intrusion and can be safely placed in locations with more exposure. For more information, consult your product's specific certification information or contact us.

JELD-WEN® WARRANTIES

This document provides general information about measures that can be taken to better protect exterior doors.

For specific product information and available product warranties please refer to **jeld-wen.com** or contact us at 1-800-JELD-WEN (1-800-535-3936).

The information contained herein is provided solely for informational and/or educational purposes. JELD-WEN disclaims any and all liability associated with the use and/or provision of this information. Any reliance upon the information or advice is at the risk of the party so relying. The information contained herein may be changed from time to time without notification.



JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM LIMITED WARRANTY

OUR WARRANTY TO YOU...

JELD-WEN® Products¹ are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **May 1, 2012** for use in the United States and Canada. Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information refer to www.jeld-wen.com or www.jeld-wen.ca.

What This Warranty COVERS

We warrant to the original owner² that if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor³ (where deemed necessary by us) to repair or replace any component is provided for **one (1) year** from the date of purchase.

Owner-Occupied Single-Family Residence Limited Warranty

Door Slabs: Except as set forth below, we warrant our door slabs, including any glass inserts, miscellaneous hardware, and accessories provided and installed by us, as follows:

Door Slab	Coverage
Fiberglass Exterior Doors	As long as you own and occupy your residence
FiberLast® Engineered Composite Exterior Doors	As long as you own and occupy your residence
Steel Exterior Doors	Ten (10) years
Wood Exterior Doors	Five (5) years
Interior Doors	Five (5) years

Factory Prefinish: We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to the credit indicated per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

Product	Coverage	Refinish Credit
Aurora® Fiberglass Doors	5 years	\$350 per opening
Custom Exterior Wood Doors	1 year	\$250 per opening
Custom Interior Wood Doors	1 year	\$150 per opening
All other Doors	1 year	\$100 per opening

Door Frames: We warrant our door frames for **one (1) year** from the date of purchase.

AuraLast® Protection for Door Slabs and Frames: Our AuraLast pine wood door slabs will be free from wood decay and/or termite damage for **twenty (20) years** from the date of initial purchase. Our AuraLast pine door frame components will be free from wood decay and/or termite damage **for as long as the original consumer owns the home** in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

Severe Weather Glass: We warrant each Severe Weather glass unit for **ten (10) years**.

Retractable Screens: We warrant retractable roll screens for **five (5) years**.

Spontaneous Glass Breakage: We warrant sealed glass units installed in exterior doors (excluding laminated glass, and special glazings) for spontaneous breakage for **one (1) year** (including free replacement glass and skilled labor³ necessary

to replace the glass for one (1) year. Spontaneous breakage occurs when the glass develops a crack without sign of impact.

Commercial Limited Warranty (Other than Owner-Occupied Single-Family Residence)

Fiberglass, FiberLast, Steel, Wood and Interior Door Slabs: We warrant our door slabs for **five (5) years** from the date of initial purchase.

All Other Products, Components, Prefinishes, and Options as Listed Above: Coverage is the same as for Owner-Occupied Single-Family Residences as listed above.

Transferability

This warranty is not transferable.

How to Get Assistance

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

In the United States:

Mail: JELD-WEN Customer Care
Attn: Door Warranty Claims
P.O. Box 1329, Klamath Falls, OR 97601
Phone: 800-JELD-WEN (800-535-3936)
Fax: 800-436-5954
Email: CustomerServiceAgents@jeld-wen.com
Web: www.jeld-wen.com/contact-us

In Eastern Canada:

Mail: JELD-WEN Service Department
90, rue Industrielle
Saint-Appollinaire, Quebec, Canada G0S 2E0
Phone: 800-463-1930
Fax: 888-998-1599

In Western Canada:

Mail: JELD-WEN Service Department
550 Munroe Avenue
Winnipeg, Manitoba, Canada R2K 4H3
Phone: 888-945-5627
204-668-8230
Fax: 204-663-1072
Email: wpgservice@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

What We Will Do

Upon receiving your notification, we will send out an acknowledgement within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If your warranty claim is denied, we may charge an inspection fee for an onsite inspection that is required or requested by you.

If your claim is accepted, and we choose to repair or replace the product or a component of the product, the replacement product/component will be provided in the same specification as the original product. Replacement products, components and services are warranted for the balance of the original product or service warranty, or 90 days, whichever is longer.

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to 12 months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

Continued on next page

What This Warranty Does NOT Cover

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

We are not liable for:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of wood or finish; surface cracks that are less than 1/32" in width and/or 2" in length; for knotty alder and juniper: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Problems due to misuse or abuse; failure to follow the care and maintenance instructions; or as a result of any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at www.jeld-wen.com/resources); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our "Appropriate Protection for Exterior Doors" in our product literature or at www.jeld-wen.com/resources; for specific information pertaining to your structure, consult your contractor or other building professional.
- Warp for any 3'6" wide by 8' 0" high by 1 3/4", or smaller door slab, which does not exceed 1/4" in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
- Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
- Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4" or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
- Wood decay for wood components other than of AuraLast pine; and wood decay for any wood components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood decay.
- Problems related to water and/or air infiltration due to improper assembly; installation errors or flaws in building design and construction; installation must be in strict conformance with the installation instructions provided by the manufacturer of the door entry system.
- Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.
- Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
- Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure; contact a heating/air conditioning specialist for help).
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Hardware, accessories or inserts that are not provided by us.

- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
- Cost for labor, removal or disposal of defective product(s), installation or finishing of the replacement door or component.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

Important Legal Information --

Please read this carefully. It affects your rights.

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the Product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Any dispute, controversy or claim arising out of or relating to this warranty, any alleged breach thereof, or the use or sale of the products to which this warranty applies shall be resolved by mandatory and binding arbitration administered by the American Arbitration Association in accordance with its commercial arbitration rules. Original purchaser agrees that they may assert claims against JELD-WEN in their individual capacity only, and not as a plaintiff or class member in any purported class action proceeding. Rejection of these dispute resolution provisions must be sent to JELD-WEN at the address provided herein within thirty (30) days of original purchaser's receipt of the Products to which this warranty applies.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this Product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the Product is installed.

¹ "JELD-WEN Products" shall refer to interior and exterior door slabs and systems manufactured in the United States and marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

² This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory pre-finish.

³ "Skilled labor" refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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Custom Wood
Windows



Custom Wood
Patio doors



IWP® Custom Wood
Exterior doors



IWP® Aurora®
Exterior doors



IWP® Custom Wood
interior doors

Behold a collection crafted to accentuate your individuality.

To complete our Custom product line, we also offer Custom windows and clad systems that are a perfect match to our IWP® Custom doors. For the full offering of JELD-WEN® Custom Windows and Doors visit us online at jeld-wen.com or see your local dealer.

Variances in photography and printing may cause the glass appearance and finish colors shown in this catalog to vary from the actual finishes.

Actual door and sidelite layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.

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The photographs of installed IWP® Custom Wood doors shown in this catalog may not represent installations covered by the warranty.

About JELD-WEN®



Since 1960, when JELD-WEN began with one Oregon millwork plant, we've been dedicated to crafting windows and doors that enhance the beauty and functionality of your home. Today we continue that tradition with products that are durable and worry-free. Our extensive product offering is available globally through multiple distribution channels, including retail home centers, wholesale distributors and building products dealers.

We strive to conduct our business with the highest ethical standards. That includes providing our customers with superior products, establishing solid relationships in the communities where we live and work, and conserving valuable resources.

JELD-WEN's goal is to be the industry leader in environmentally responsible practices and to conduct our business in a manner that demonstrates environmental stewardship. At JELD-WEN, we believe that a healthy environment and healthy business practices go hand in hand.



The JELD-WEN® website is your ultimate resource for learning about our windows and doors. It has all the product information and design advice you need.

Visit us at **jeld-wen.com** today.



JELD-WEN is proud to support
a better way to build

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JELD-WEN reserves the right to change product specifications without notice. Please check our website, **jeld-wen.com**, for current information.

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