

# Ramco

Custom fabrication in  
two weeks or less,  
guaranteed.



Ask us how Ramco can now fabricate hardware on  
all manufacturers' blank doors in 2 weeks or less.



**KAWNEER**

AN ALCOA COMPANY



A DIVISION OF KAWNEER



### got lead times?

Ramco offers custom fabrication in two weeks or less, guaranteed! Let us know what your needs are to better serve you. Want to do your own fabrication? Ramco stocks thermally broken and non-thermal systems in clear, and dark bronze.

### got experience?

Ramco does! The owner has over 50 years experience, not to mention the collection of highly experienced sales, estimating, and production staff.

### got quality?

Ramco proudly manufactures and distributes its own line of quality entrances, storefronts, windows, curtain wall, and "café style" folding doors and windows. Ramco also carries a full line of composite panels, glass, break metal and all related hardware.

### got Kawneer?

Ramco is the Midwest stocking distributor of Kawneer's store front systems. We carry stock lengths in 1/4", 1" and Thermally Broken extrusions. We also stock a standard selection of doors, frames and transom frames ready for immediate pick-up or delivery. Need a custom entrance quoted or fabbed in Kawneer material? Our staff is ready to help you with all your Kawneer needs.

### got service?

Do you prefer Ramco's service but a competitor's product? We fabricate anyone's material. Our knowledgeable staff is always available to answer your questions. Ramco's motto is "Always Service, All Ways."



At Ramco, your most unusual entrance projects are handled quickly and precisely. When it comes to custom detailing our skilled craftsmen are eager to meet your most challenging project.

The doors are constructed to extruded aluminum AA-6063-T5 alloy with a nominal wall thickness of .125". Entrances are available in Anodized Clear class II, Dark Bronze class I finishes. Ramco now offers woodgrain, marble, and granite finishes along with Powder coat and Kynar finishes. All Ramco door models meet ADA approved specifications.

## aluminum entrance doors



### narrow stile

This slim 2" stile door has been designed for use in commercial offices, retail establishments and storefronts. The Narrow Stile door is well-suited to meet the demands of any custom hardware installation. Door stiles are mortised to provide positive interlocking of door rails to door stiles. Heavy-duty corner block assemblies along with 3/8" high tension zinc plated steel tie rod create optimum strength while offering the flexibility for field modification as required.



### medium and wide stile

The 3-13/16" Medium Stile door offers durability and quality performance demanded of high traffic entrances. The 5" Wide Stile door performs with exceptional durability and years of trouble free operation. Heavy-duty corner block assembly assures maximum strength and longevity for both doors.



### custom doors

Ramco specialty doors utilize the same construction techniques as the narrow, medium and wide stile doors. Our custom capabilities range from folding (see Café Style doors), show room doors, and more. Custom door options are nearly limitless, with various configurations available depending upon the needs of the owner and designer. Take advantage of special paint colors, glass options and hardware.

The most energy efficient commercial entrance doors available. Ramco is the only manufacturer to weather both the hinge and lock stiles to provide the most energy savings. This is one of the many features that make our doors superior for operating under all weather conditions. Exceeds ASTM E 283-84 test. Ramco has been building them "green" for over 25 years.



When you are looking for the perfect storefront entrance to enhance your building's facade, you can count on Ramco's experienced staff to assist you with product design as well as any other information you may need. Ramco's flush glazing systems are designed for flexibility as well as economy. The three systems offered utilize screw-spline application for unitized frame assembly. Systems are available to accept 1/4" to 1" glazing utilizing EPDM gasketing to eliminate shrinking or elongation. Glazing is simplified by using identical gaskets for both the exterior and interior. We stock the largest selection of architectural shapes in the midwest.

## flush glaze



### 9000 series

1-3/4" x 4-1/2"

This center set, flush glazed framing system was developed for 1/4" glass or other types of infill panel of varying thicknesses.



### 1800 series

2" x 4-1/2"

This system was created for a center set, flush glazing frame for 1" insulated glass or other types of infill panel of varying thicknesses.



### RTF 1850 series

2" x 4-1/2"

For 1" Thermally broken center set glaze for maximum energy efficiency. RTF 1850 is a thermally broken framing system with a pour and debridge process that combines a mechanical and adhesive bond between the urethane and the aluminum.

This versatile, high-performance outside glazed system is designed to offer excellent thermal performance to keep your building more comfortable and energy efficient. Verticals and horizontals are flush to the interior, which simplifies interior trim and closures. Shallow exterior vertical and horizontal covers present a flush exterior appearance. It is available for 1/4" and 1" dry glazing with zone-dammed horizontals weeped for positive drainage. Its narrow 2", 2-1/2" or 3" sightline compliments the flush appearance of tinted or reflective glass and makes this system aesthetically unique. These systems offer a wide variety of face covers and back members of several different depths that may be steel reinforced to suit design requirements.

## curtain wall



### 200 series curtain wall

2" FACE MULLIONS

Available in 2-1/2", 4", 4-1/4", 4-1/2", 5" and 6-1/2" back members



### 250 series curtain wall

2-1/2" FACE MULLIONS

Available in 2-1/2", 3-1/2", 4-1/2", 5-1/2", 6-3/4" and 9-1/8" back members



### 330 series curtain wall

3" FACE MULLIONS

Available in 3", 4-7/8" and 5-1/2" back members

Imagine the possibilities and our knowledgeable team will make it a reality. Fast, high quality service makes Ramco the true industry leader.

Looking for a low-cost, energy efficient way to make your business brighter? Ramco introduces our line of café style folding doors and windows designed specifically for the entertainment and restaurant industry as an innovative way to let in the best of the outdoors!

Imagine a window that can be folded inward or outward to allow the outdoor feeling, indoors. They also allow guests eating outdoors to experience the indoor ambiance. Now also imagine you are in a suite at your favorite sports team's arena with windows and doors that open the full span of the suite to the arena. When a quieter atmosphere is desired, simply close them for a private interior room. These commercial grade aluminum doors and windows are custom manufactured to your specific size and color needs, they are not only easy to install, but are virtually maintenance free, easy to operate and very secure. All with competitive lead times.

## ramco café style windows and doors



### commercial or residential applications

- Restaurants / Cafés / Bars
- Storefronts
- Suites
- Interior Partitions
- Residential



### features

- Enhances your building
- Economical
- Secure
- Take control of mother nature
- Easy to operate
- Energy efficient
- Maintenance free aluminum
- Quick and easy to install
- Built to specifications
- New construction or retrofit



Your choice of narrow, medium, or wide stiles can be glazed with 1/4" up to 1" material. A variety of muntins, panels, and top/bottom rails are available to satisfy your imagination. Constructed of extruded aluminum AA-6063-T5 alloy with a nominal wall thickness of .125". Clear and bronze anodized finishes are standard. Hundreds of high quality powder coat and Kynar finishes are available. Receive maximum security through concealed, two point locking system. Panels can be hinged off both side jams and by stacking an odd number of panels to one side, our standard swing door can be incorporated. Maximum sizes are dependent on width, height, and weight of glazing.

Ramco windows offer a pleasing sightline and can be fabricated in unlimited configurations and combinations of fixed, casement, hopper and awning styles. When your project requires commercial windows with special color appeal, energy savings and style, Ramco is the perfect choice. Our windows feature heavy duty (.125" nominal wall) mitred corners, superior white bronze hardware, stainless steel hinges, and double weather-stripping in thermal and non-thermal configurations.

## commercial windows



### NT 1500 series

The NT Series window are of non-thermal, commercial grade design. They are the most economical window Ramco manufactures. They can be glazed with 1/4" or 1/2" insulated glass.



### projected and casement windows

Our Projected and Casement windows are engineered to provide long term energy savings and dependable service. The TB2500 Series is the preferred build to minimize heat transmission and condensation. They have four bar stainless steel concealed hinges and cam-action locking handles. Display windows are also available in NT1500 configuration with custodial locks.



### TB 2500 series

The TB series windows are double glazed, thermally engineered and designed for energy efficiency. This window uses thermal insulation in extruded aluminum perimeters and mullions to minimize heat transmission and condensation. Units are supplied with snap-on glazing beads for 1" glazing.



# The look you want at the price you can afford!

## architectural panels



Ramco is the largest stocking distributor of Laminators Omega Panel System. Why should you select Laminators panels for your next project? You get highly



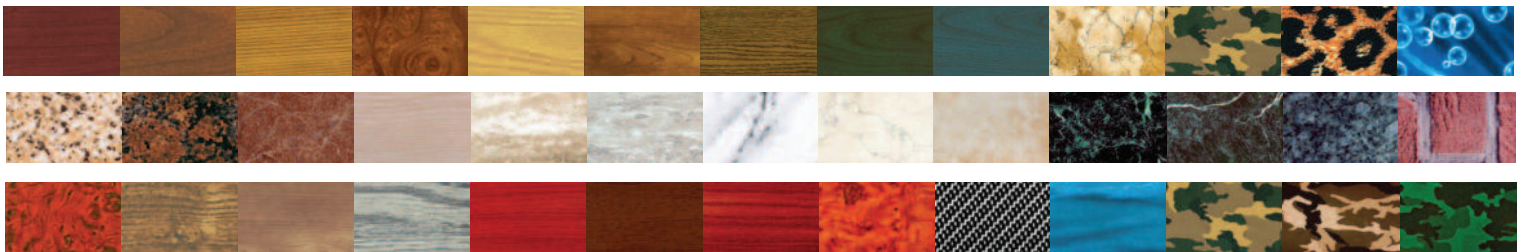
decorative panels that are easy to install and maintain, yet low in cost, with professional assistance when and where you need it.



- Easy, economical installation
- Installed for up to 30% less than competitive ACM panels
- Personal service you can depend on

## standard and custom finishes

In addition to our standard clear, black and bronze anodized finishes, blended standard and custom colors are also available, providing you with infinite variety. More than a palette of pretty colors, these finishes include woodgrain, marble, and granite. Our finishes are tough and backed by some of the best warranties in the industry.



## RELIABLE ARCHITECTURAL METALS COMPANY

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