Unlock and crank window open.

Follow arm that extends from the operating handle and detach it from the sash (push up on this arm underneath the last gold screw).

Remove the two screws that hold the operator to the inside of the frame. Now remove the operator by pulling it towards you through the frame.

Remove the silver slide bar from the bottom of the operating sash.

Using a drill (with a 1/8" drill bit) or a dremal tool, round off the corners to accommodate the new operator.

Install new keeper just off-center onto sash. (See picture)

Attach arms of new operator to the keeper and lock into place with silver clips.